

# Zoomlion Heavy Industry Science & Technology Co.,Ltd.

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# **HIGHLIGHTS**

#### 1.Powerful performaces

- · 47m main boom, super large U-shaped section and maximum rated lifting capacity 85t. 10.5t counterweight and upgrade lifting performance; super outrigger + load driving ability, comprehensive lifting performance leading industry products of the
- · Four-wheel drive and multi-mode steering, maximum driving speed up to 36 km / h, maximum gradeability up to 75%.

#### 2.High cost effective

• The optimized layout of the transmission system improves the cost performance of

#### 3,Reliable and durable

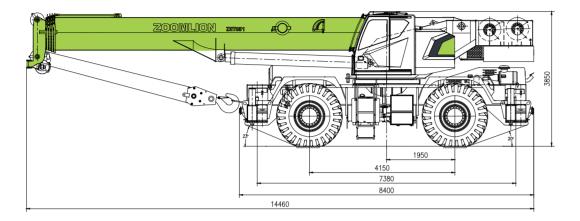
· Passed the strict test of international authoritative certification body and met the requirements of ANSI, CE and other standards;

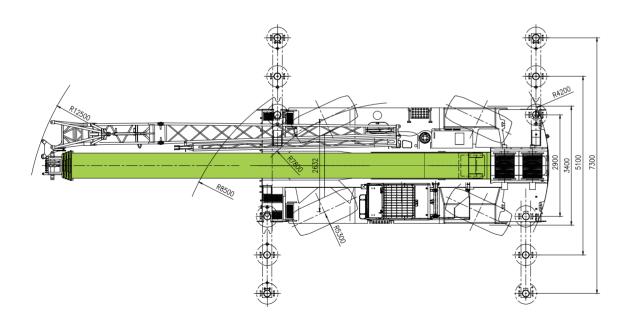
#### 4.Comfortable and durable

· The new generation panoramic cab is equipped with front push window and panoramic skylight, which makes the field of vision more unobstructed and the cab pitch, effectively reducing work fatigue.



# **DEMENSIONS**





# **WEIGHTS**

# Hook block and hook ball

Rated load/t	Number of sheave	Reeving	weight/kg	Standard/Optiona
70T	6	12	580	Standard
6.5T	-	1	150	Standard
85T	6	13	620	option
35T	3	6	380	option

# I<del>-</del> Axle load

Shaft	Front axle	Rear axle	Total weight	
Avia land /T	27	25.8	52.8	
Axle load/T	26.9	26.8	53.7(with auxiliary winch)	
Note	With main and auxiliary hooks			

# → Working speeds

<b>®</b>	(km/h) min. MJN.	km/h) max. MAX.	<del>%</del> %	.0
29.5-25-34PR	0-1.6	36	75	6/R6

	Operation Speed	Rope diameter/length	Max. single line pull		
	130m/min	Ф 20mm/260m	6500Kg		
2	130m/min	Φ 20mm/140m	6500Kg		
360	0~2r/min				
4	Min.boom derricking up time 46s Min.boom derricking down time 105s				
4'	Telescoping out/in time 120/135s				

# LIFTING CAPACITY TABLES

# Rated Load on Outriggers Fully Extended

MAIN BOOM

360°
(UNIT: KG)

OUTRIGGERS FULLY
EXTENDED

RADIUS	Outriggers and telescoping cylinder I fully extended, 10.5 t counterweight						
(M)	12.1	16.5	21.0	27.5	34.0	40.5	47.0
3.0	85000*	55000					
3.5	70000	53000	43500				
4.0	61500	52000	43500				
4.5	55000	49000	42000	31000			
5.0	51000	46000	41000	30000			
5.5	48000	44500	39000	29000			
6.0	45000	41000	37000	27000	23000		
7.0	38000	37000	33000	24500	22000		
8.0	33200	30500	28000	22000	20000	16500	
9.0	25500	24000	24000	19500	19000	15500	
10.0		20200	20000	17500	17200	14500	11500
11.0		16700	17000	15800	16000	13500	11000
12.0		14200	14000	11500	14800	12500	10000
14.0			10200	9000	11500	10600	9300
16.0				7000	9500	8400	8600
18.0				5500	7500	7500	7500
20.0				4600	6100	6200	6200
22.0				3500	4600	5200	5300
24.0					3800	4600	4400
26.0					3000	3500	3700
28.0					2500	2800	3100
30.0					1900	2200	2500
32.0						1800	2000
34.0							1600
I	0	4.4	8.9	8.9	8.9	8.9	8.9
II	0	0	0	6.5	13	19.5	26
Reeving	12	10	8	6	5	4	3
Hook				70t			

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# LIFTING CAPACITY TABLES

MAIN BOOM

#### Rated Load on Outriggers Fully Extended



LOAD RADIUS	Outriggers fully extended and telescoping cylinder I intermediately extended, 10.5 t counterweight						
(M)	12.1	16,5	23.0	29.5	36.0	42.5	
3.0	85000*	55000					
3,5	70000	53000	31000				
4.0	61500	52000	31000				
4.5	55000	49000	31000				
5.0	51000	46000	31000	23000			
5.5	48000	44500	30000	23000			
6.0	45000	41000	29000	23000			
7.0	38000	37000	28000	22000	16500		
8.0	33200	30500	26500	21000	16500	12000	
9.0	25500	24000	24800	20000	15500	12000	
10.0		20200	21000	19000	14500	11500	
11.0		16700	17600	17800	13500	11000	
12.0		14200	15000	15500	12500	10500	
14.0			11200	11800	10600	9300	
16.0			8500	9500	9500	8100	
18.0			6600	7500	7500	7300	
20.0				6000	6200	6300	
22.0				5000	5200	5500	
24.0				4000	4200	4600	
26.0					3500	3800	
28.0					2800	3200	
30.0					2300	2700	
32.0						2300	
34.0						1800	
1	0	4.4	4.4	4.4	4.4	4.4	
II	0	0	6.5	13	19,5	26	
Reeving	12	10	6	6	4	4	
Hook			70	t			

#### Rated Load on Outriggers Fully Extended

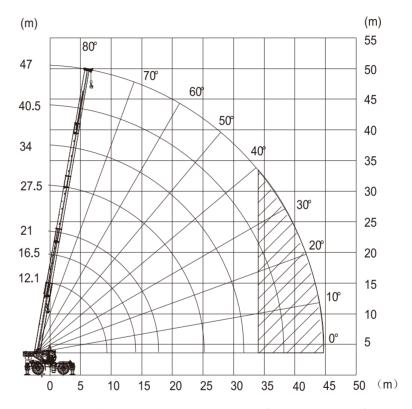


LOAD RADIUS	Outriggers fully extended and telescoping cylinder I fully retracted, 10.5 t counterweight				
(M)	12.1	18.6	25.1	31.6	38.1
3	85000*	31000			
3.5	70000	31000			
4.0	61500	31000	23000		
4.5	55000	31000	23000		
5.0	51000	31000	23000		
5.5	48000	30000	23000	16500	
6.0	45000	29000	23000	16500	
7.0	38000	27000	22000	16000	12500
8.0	33200	26000	21000	14500	12500
9.0	25500	25000	19500	13500	11500
10.0		21000	18000	12500	11500
11.0		17500	17100	11500	10500
12.0		15000	15200	10800	9700
14.0		11500	12000	9400	8400
16.0			9500	8200	7300
18.0			7800	7300	6400
20.0			6300	6500	5800
22.0				5500	5200
24.0				4600	4600
26.0				3800	4100
28.0					3500
30.0					3000
32.0					2600
I	0	0	0	0	0
II	0	6.5	13	19.5	26
Reeving	12	10	8	4	3
Hook			70t		

# LIFTING HEIGHT CURVE

#### LIFTS WITH OUTRIGGER BEAMS FULLY EXTENDED

#### MAIN BOOM RATED LOADS



Lift Height on Outriggers Fully Extended (Unit: Metric Meter)

# LIFTING CAPACITY TABLES

# Rated Load on Outriggers Fully Extended



Boom angle	Outriggers fully extended, 10.5 t counterweight			
(°)	O°	15°	30°	
80	5500	3500	3000	
78	5000	3500	3000	
76	5000	3300	2800	
74	4800	3300	2800	
72	4300	3100	2800	
70	4000	3000	2700	
68	3800	3000	2600	
66	3600	2900	2500	
64	3300	2700	2400	
62	2900	2500	2300	
60	2500	2300	2100	
58	2200	2100	1900	
56	1900	1800	1700	
54	1600	1500	1400	
52	1300	1200	1100	
50	1100	1000	950	
48	1000			
Reeving		1		
Hook		6.5t		

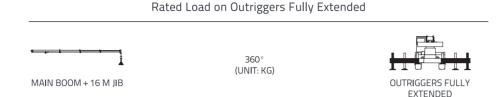
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### LIFTING HEIGHT CURVE

# 9.5 M JIB RATED LOADS (m) (m) 56.5 47 40.5 34 27.5 16.5 12.1 0 5 10 15 20 25 30 35 40 45 50 55 60 65 (m)

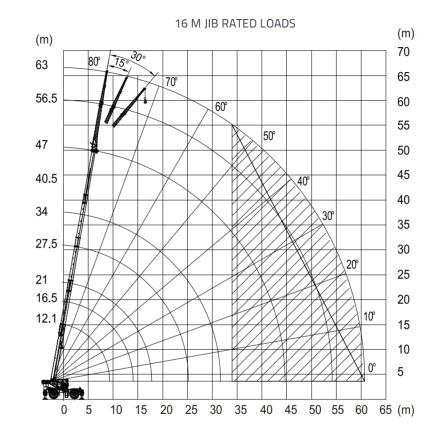
Lift Height on Outriggers Fully Extended (Unit: Metric Meter)

# LIFTING CAPACITY TABLES



Boom angle	Outriggers fully extended, 10.5 t counterweight				
(°)	0°	15°	30°		
80	3500	2200	1500		
78	3500	2000	1500		
76	3200	2000	1500		
74	2800	2000	1500		
72	2800	1800	1400		
70	2600	1600	1400		
68	2400	1600	1400		
66	2100	1500	1400		
64	2000	1500	1300		
62	1900	1500	1300		
60	1800	1400	1300		
58	1700	1400	1200		
56	1500	1300	1200		
54	1200	1100	1000		
52	1000	950	900		
50	900				
Reeving					
Hook		1			
	6.5t				

# LIFTING HEIGHT CURVE



Lift Height on Outriggers Fully Extended (Unit: Metric Meter)

# NOTES

a)For the working conditions marked with asterisk over sides and rear, the crane must uses 85 t hook; when the load is more than 70 t and the reeving is 13, a special device shall be installed.

b)Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.

c)Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable lift chart and the tires raised free of the supporting surface.

d)CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.

e)Lift the load vertically. Do not pull the load at an angle.

f)When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.

g)Do not operate at longer radii than those listed on the applicable lift chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.

h)The boom angles shown on the lift charts give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection.

i)Rated loads include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.

j)Consult appropriate section of the Operator's Manual for more exact description of hoist line reeving.

k)The use of more parts of line than required by the load may result in having insufficient rope to allow the hook block to reach the ground. Choose the correct line parts to get a rope in the proper length.

I)Properly maintained wire rope is essential for safe crane operation. Consult the Operator's Manual and Maintenance Manual for proper maintenance and inspection requirements.

m)When the rotation-resistant wire rope is used, the allowable rope loading shall be the breaking strength divided by five (5), unless otherwise specified by the wire rope manufacturer.

n)The user shall operate at reduced ratings to allow for adverse job conditions, such as: soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping off loads, hazardous conditions, experience of personnel, two-machine lifts, traveling with loads, electric wires, etc, (side pull on boom or jib is hazardous). If the wind speed is higher than the maximum permissible value (45 ft/s (13.8 m/s), grade 6) or it is fulminous during crane operation, stop the work, fully retract the boom and correctly stow the boom.

o)Load ratings are dependent upon the crane being maintained according to the Operator's Manual and Maintenance Manual.

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# **TECHNICAL DESCRIPTION**



#### Engin

Engine type------ CUMMINS QSB6.7

Rated power----- 194 KW / 2200 RPM

Oil tank capacity------300L

Exhaust emissions: Non-road Emission Standard III



#### MAIN DOOM

The main boom consists of 5 U-type boom sections made of high-strength steel, two oil cylinders and two sets of wire rope synchronous telescopic mechanism

The main boom head is equipped with 6 sheaves, which is convenient for changing reeving factors without removing the wedges. The head is equipped with boom end pulley and movable pulley block as optional.

Min. main boom length (with telescopic sections completely retracted): 12100 mm

Max. main boom length (with telescopic sections completely extended): 47000 mm

Min. telescoping out time: about 120 s

Derrick angle and speed: -1°-80°/46 s

# A

#### MAX.BOOM LENGTH WITH IIB EXTENSION

It consists of two jib sections of lattice structure. The jib section II is secured into the jib section I, and can be extended outward from one side of the section I. The whole jib is side stowed with the main boom via moveable pins during driving.

A pulley is assembled at the jib head.

Offset: 0°, 15° and 30° Jib length: 9.5m, 16 m



#### MAIN AND AUXILARY WINCHES

The main winch is driven by variable axial piston hydraulic motor through planetary reducer to achieve lifting and lowering of heavy objects.

Auxiliary winch optional.

Max. hoist rope strength: 6500 kg

Max. hoist rope speed: 130 m/min (At the 4th layer)

Rope diameter: Φ20 mm

Main winch rope length: 260 m

Auxiliary winch rope length: 140 m

# TECHNICAL DESCRIPTION



#### MAIN AND AUXILARY WINCHES

Main hook: 70 t, with 6 pulleys and hook latch, secured at the chassis frame in front of the slewing table.

Auxiliary hook: 6.5 ton, With rotating hook and hook latch. In the secondary hook cylinder on the frame.

Rotatable hook: 85 t (optional), with 6 pulleys, rotating hook and hook latch, secured at the chassis frame in front of the slewing table.



#### HYDRAULIC SYSTEM

The dual variable pump achieve telescoping, luffing and lifting action, and provides oil.

The gear pump connected in series behind the variable displacement pump is responsible

for the outrigger, braking, torque converter oil dispersion and air conditioning. The gear pump installed in the engine is responsible for rotation and steering.

Hydraulic oil tank capacity: 1000 L



#### SWING

It consists of a hydraulic motor, one planetary gear reducer, a pinion gear and a swing bearing, etc. Via the planetary gear reducer, the hydraulic motor drives the pinion gear to rotate and makes the swing bearing outer ring rotate around its inner toothed ring fixed on chassis frame, providing superstructure with 360° unlimited swing.

Hydraulically controlled usually-closed brake with controllable sliding control Swing speed:  $0-2\,r/min$ .



#### **OPERATOR CAB**

The cab is side-mounted and adopts left-hand drive. A single seat is installed inside the cab. There are two control boxes on the both sides of operator's seat and the left one can be turned over. The controls of the superstructure are arranged according to the requirements of ASME B30.5-2007 standard and comply with ISO (International Organization for Standardization) standard.

Length: 1810 ± 5 mm

Width: 1050 ± 5 mm

Height: 1710 ± 5 mm

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# **TECHNICAL DESCRIPTION**



#### OUTRIGGER SYSTEM

4 H-type outriggers, hydraulically controlled, can be operated in the cab simultaneously or independently.

Each vertical jack cylinder is equipped with a two-way hydraulic lock to ensure that outriggers are secured reliably during working or driving.

Outrigger boxes are directly welded onto the chassis frame.

The outriggers can be completely extended, half extended or completely retracted for different crane operations.

Outrigger spread (Height): 7380 mm

Outrigger spread (Width): 7300 mm (fully extended)

5100 mm (half extended)

2900 mm (fully retracted)



ront axle :A rigidly connected steering and driving axle, installed with a planetary reducer and a brake.

Rear axle:A full-floating steering and driving axle, installed with a planetary reducer and a brake.



#### STEERING

Fully-hydraulic power steering gear The cylinder of steering and driving axle is controlled by the steering wheel to realize crane steering.

4 steering modes:

2-wheel steering – front wheel steering

2-wheel steering – rear wheel steering

4-wheel steering – all-wheel steering

4-wheel steering – crab steering



#### BRAKES

Service brake: Hydraulically controlled disc brake on 4 wheels

Parking brake: Hydraulically released parking brake, under the action of the spring mounted on the input shaft of front axle.

# **TECHNICAL DESCRIPTION**



#### **ELECTRIC SYSTEM**

24 Volt DC

2 batteries with 12 V rated voltage and 120 Ah rated current



#### SAFETY DEVICE

Hydraulic safety valve Rated capacity indicator (RCI) Rotating beacon and horn Swing brake

Hoisting limit switch Swing lockout device Lower limit switch Boom angle indicator

Balance valve Outrigger beam retaining pin Hydraulic lock Emergency stop button



#### SUSPENSION SYSTEM

Front axle: rigidly mounted to the chassis frame

Rear axle: oscillation axle, connecting to chassis frame via a hydraulic suspension cylinder



# COUNTERWEIGHT

Counterweight: 10500kg ..3200mm ..1328mm Height..... ..560mm

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# **TECHNICAL PARAMETERS**

Туре	Item		Value
	Max. rated lifting capacity × working radius	kg.m	85000×3
	Max. load moment of main boom	kN.m	2700
Working performance	Max. lifting height of main boom (fully extended)	m	49.8
working performance	max. Inting reight of main boom (raily extended)	***	47.3(boom sheave to the hook head 2.5m)
	Max. lifting height of jib	m	65.7
	Max. Inting neight of Jib	""	63.4(boom sheave to the hook head 2.3m)
	Overall dimensions (L $\times$ W $\times$ H)	mm	14460×3400×3850
	Outrigger spread(Height × Width)	mm	7380×7300
Dimensions	Main boom length	mm	12100~47000
Difficusions	Jib length	mm	9500,16000
	Boom angle	o	-1~80
	Swing range		360° unlimited swing (Full range)
	Max. hoist rope speed (Main winch)	m/min	130(at 4 <sup>th</sup> layer)
	Min. boom telescoping out time	S	120
Working speeds	Min. boom telescoping in time	S	135
working speeds	Min. boom derricking up time	S	46
	Min. boom derricking down time	S	105
	Swing speed	r/min	0-2
Hydraulic system	Hydraulic oil tank capacity	L	1000
	Gross weight	kg	52800
Gross vehicle mass	Front weight	kg	27000
	Rear weight	kg	25800
	Highest driving speed (forward/backward)	km/h	36/36
Driving	Wheelbase	mm	4150
Briving	Treads(Front / Rear)	mm	2632
	Max. gradeability	%	75