



### GB INDUSTRIES CO., LTD.

206-501, JEONG WANG-DONG, SIHEUNG CITY, GYEONGGI-DO, SOUTH KOREA Phone: +82-31-9882206 Fax: +82-31-9882208 E-mail: info@gbhammer.com www.gbhammer.com

 $\underline{\text{Distributor}}$ 

# **HYDRAULIC BREAKER**

GB Makes Good Breaker · Good Business with GB







# General Breakers

Constantly Strives to maximize the satisfaction of our customers throughout the world by offering high-quality products at competitive prices along with prompt and professional after-sales service.

### In addition,

We are exerting our utmost efforts to develop and apply innovative technology to manufacture of GB Hydraulic Hammers and Insertion Tools.

# Contents

- 04 Overview
- 08 Main body Structure
- 12 Standard Specification (Internal Valve Model) 1T ~ 17T Class
- 16 Standard Specification (Internal Valve Model) 20T ~ 80T Class
- 18 Standard Specification (External Valve Model) 17T ~ 60T Class
- 22 Mainbody Structure (Full Hydraulic Model)
- 24 Standard Specification (Full Hydraulic Model)
- 28 GB Attachments
- 37 Worldwide Networks

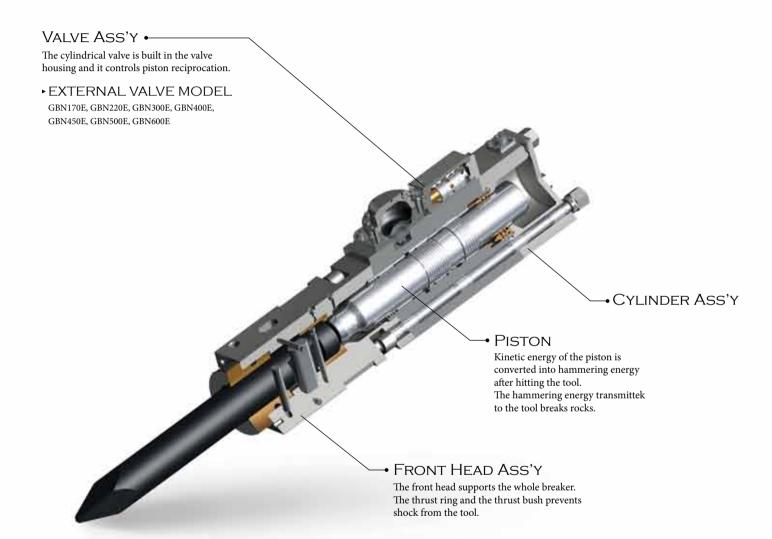
PAINTING BOOTH 2





# Guranteed Satisfaction!

### VALVE ASS'Y ← The cylindrical valve is built in the valve housing and it controls piston reciprocation. INTERNAL VALVE MODEL GBN10T, GBN20T, GBN30T, GBN40T, GBN45T, GBN60T, GBN70T, GBN100T, GBN140T, GBN170T, GBN210T, GBN220T, GBN300T, GBN350T, GBN400T, GBN450T, GBN520T, GBN620T, GBN800T ACCUMULATOR ASS'Y • The accumulator compensates for pressure in the hydraulic circuit and prevents pulsation. It is not usually necessary to refill. Use N2-gas only. • CYLINDER ASS'Y **PISTON** Kinetic energy of the piston is converted into hammering energy after hitting the tool. The hammering energy transmittek to the tool breaks rocks. FRONT HEAD ASS'Y The front head supports the whole breaker. The thrust ring and the thrust bush prevents shock from the tool.

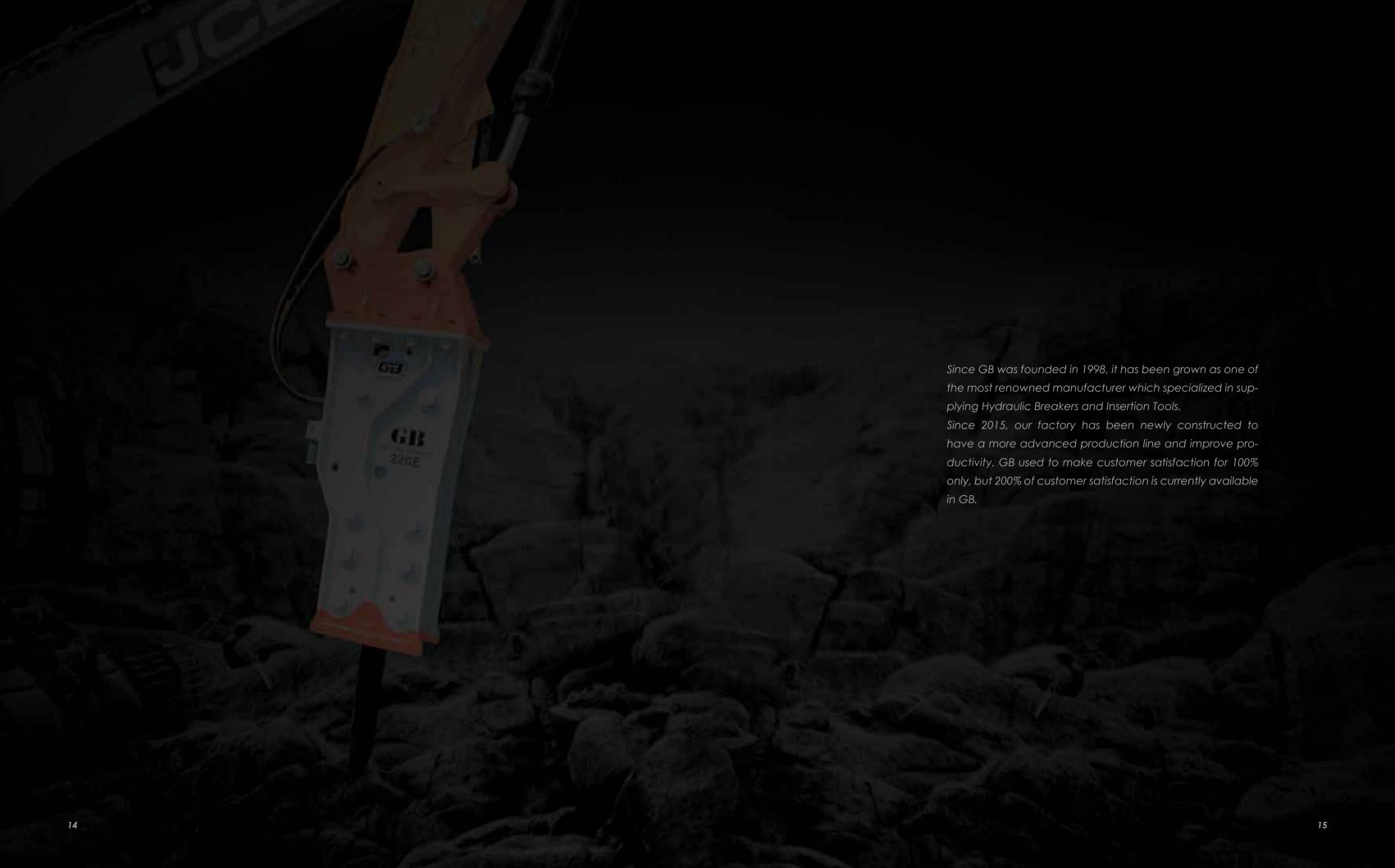


### FunctionsExtended piston stroke -Smoother operation -Minimal repercussion on carrier Improved properties (Piston) -Improved emergency running properties -Manufactured with high-quality nickel & vanadium alloy steel **GB Tool** -Exceptional performance and reliability -Manufactured with high-quality alloy steel Back Head -Power accumulator Lubrication adequate for entire shift -Reduced wear and tear -Consistent availability due to extended maintenance intervals Cylinder & Valve -Prevent scoring with precision finishing treatment Tie Rod -Dynamic screw design prevents damage Accumulator (Some models applied) -Reduces irregular pulse pressure on hydraulic circuit -Improved striking power with supply of accumulated gas pressure



# Standard Specification [VALVE INTERNAL]

Descr	iption	Model no.	GBN10T	GBN20T	GBN30T	GBN45T	GBN60T	GBN70T	GBN100T	GBN140T	GBN170T
0	C'I I	Kg	135	145	180	250	310	350	570	890	1,525
Operating Weight	Silenced	lb	298	320	397	551	683	772	1,257	1,962	3,362
(T   14/6)		Kg	75	86	160	225	324	380	613	850	1,481
(Tool + M/C) Open	lb	165	190	353	496	714	838	1,351	1,874	3,265	
Main Bo	dy Weight	Kg	50	60	86	112	156	192	266	434	543
Tool	Weight	Kg	4	5.5	8	12	18	23	38	54	90
(Moil Point Type)	Size	Ø	40	45	53	60	70	75	90	100	125
Operating Pressure (Breaker)		bar	90~120	90~120	90~120	100~130	110~140	120~150	130~160	150~170	150~170
Setting Press	ure (Machine)	bar	150	150	150	160	170	180	190	200	200
Impa	ct Rate	bpm	800~1,400	700~1,200	600~1,100	500~1,000	500~900	400~800	400~800	350~700	385~550
Accumulator Head	Pressure (N2-Gas)	bar/psi				NO	NE				60
Back Head Pre	ssure (N2-Gas)	bar/psi	14	14	16	16	16	16	16	16	16
Required	d Oil Flow	lpm	15~30	20~40	25~50	30~60	40~70	50~90	60~100	80~110	90~120
	Min	ton	0.8	1.2	2.5	3.0	4.0	6.0	7	11	16
Suitable Excavator	Max	ton	2.5	3.0	4.5	5.5	7.0	9.0	14	16	22
	Suitable	ton	1.0	2.0	3.0	5.0	6.0	7.0	10	14	17





# Standard Specification [VALVE INTERNAL]

Descr	iption	Model no.	GBN210T	GBN220T	GBN300T	GBN350T	GBN400T	GBN450T	GBN520T	GBN620T	GBN8ooT
0	C'I I	Kg	1,770	1,870	2,170	2,650	3,038	3,215	4,341	4,650	5,215
Operation Weight	Silenced	lb	3,902	4,123	4,784	5,842	6,698	7,088	9,570	10,251	11,497
(T I. M/C)	0	Kg	1,830	1,890	2,250	2,750	3,223	3,390	4,539	4,859	5,520
(Tool + M/C)	Open	lb	4,034	4,167	4,960	6,063	7,105	7,474	10,007	10,712	12,170
Main Boo	dy Weight	Kg	682	795	895	1,057	1,152	1,490	1,700	2,258	2,850
Tool	Weight	Kg	122	135	152	163	223	251	302	376	440
(Moil Point Type)	Size	Ø	135	140	145	150	155	165	175	190	210
Operating Pres	ssure (Breaker)	bar	160~180	160~180	160~180	160~180	160~180	160~180	160~180	160~180	160~180
Setting Press	ure (Machine)	bar	210	210	220	220	220	220	220	220	220
Impad	t Rate	bpm	350~600	362~435	334~397	272~360	260~342	241~314	210~290	195~276	195~260
Accumulator Head	Pressure (N2-Gas)	bar/psi				6	0				
Back Head Pre	ssure (N2-Gas)	bar/psi	16	16	16	16	16	16	16	16	16
Required	I Oil Flow	lpm	100~150	125~150	160~190	160~190	190~250	200~260	210~290	240~340	300~400
	Min	ton	18	20	23	28	33	38	44	48	64
Suitable Excavator	Max	ton	24	28	34	41	50	57	69	76	101
	Suitable	ton	20	22	30	35	40	45	52	62	80

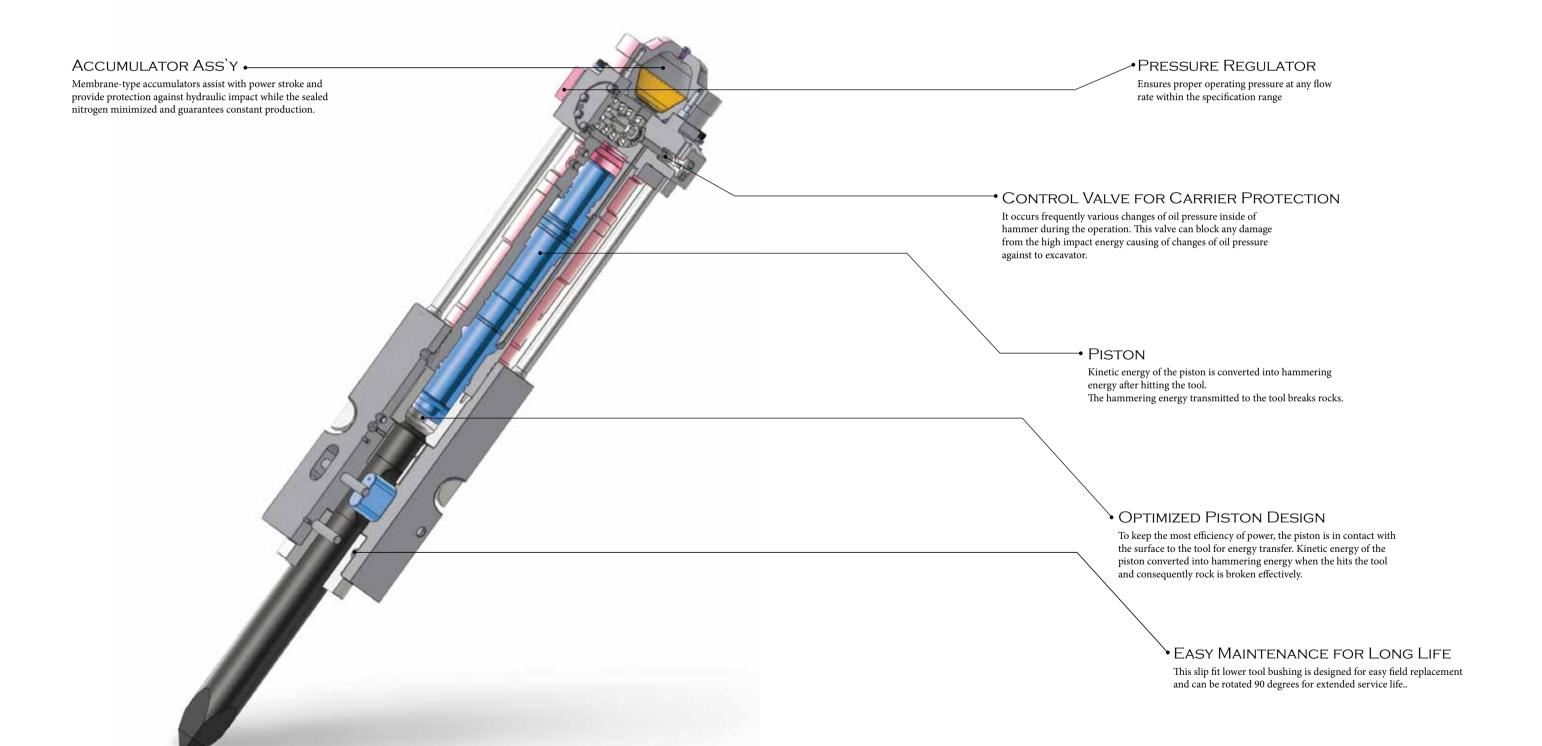


# Standard Specification [VALVE EXTERNAL]

Descr	iption	Model no.	GBN170E	GBN220E	GBN300E	GBN400E	GBN450E	GBN500E	GBN600E
	6"	Kg	1,342	1,762	2,254	2,800	3,204	4,460	4,820
Operation Weight	Silenced	lb	2,959	3,885	4,969	6,173	7,064	9,833	10,626
<b>4</b>		Kg	1,410	1,840	2,409	2,950	3,420	4,670	4,950
(Tool + M/C)	Open	lb	3,109	4,057	5,311	6,504	7,540	10,296	10,913
Main Boo	dy Weight	Kg	483	690	889	1,228	1,486	1,795	1,880
Tool	Weight	Kg	88	115	155	195	218	262	297
(Moil Point Type)	Size	Ø	120	135	150	160	165	175	185
Operating Pres	ssure (Breaker)	bar	150~170	160~180	160~180	160~180	160~180	160~180	160~180
Setting Press	ure (Machine)	bar	200	210	220	220	220	220	220
Impad	t Rate	bpm	450~700	450~600	400~550	300~400	230~300	210~285	190~270
Accumulator Head	Pressure (N2-Gas)	bar/psi				60			
Back Head Pre	ssure (N2-Gas)	bar/psi	6	6	6	6	16	16	16
Required	Oil Flow	lpm	90~120	125~150	160~190	190~250	200~260	210~290	220~310
	Min	ton	16	18	24	33	35	44	50
Suitable Excavator	Max	ton	20	28	36	50	55	62	73
	Suitable	ton	17	22	30	40	45	50	60



# Guranteed Satisfaction!





# Standard Specification [FULL HYDRAULIC MODEL]

Descr	iption	UNIT	150H	180H	210H	260H	300H	380H	480H	680H
Operation Weight (Tool + M/C)	Silenced	Kg	1,123	1,500	1,874	1,920	2,396	3,006	3,920	4,682
Main Body Weight		Kg	446	630	830	830	1,006	1,299	1,720	2,208
Tool (Moil Point Type)	Weight	Kg	82	85	100	110	128	170	228	290
	Size	Ø	115	120	130	135	140	155	170	180
Operating Pressure (Breaker)		bar	140 ±5	140 ±5	140 ±5	140 ±5	140 ±5	145 ±5	155 ±5	155 ±5
Setting Press	ure (Machine)	bar	175	175	175	175	175	185	190	190
Impa	ct Rate	bpm	350~550	400~500	350~500	350~500	360~520	320~420	300~400	250~350
Accumulator Head	Pressure (N2-Gas)	bar/psi				40	±5			
Require	d Oil Flow	lpm	70~110	110~150	120~160	120~160	160~230	170~240	190~250	220~350
Suitable	Min	ton	13	18	21	21	26	33	43	52
Excavator	Max	ton	20	25	30	31	38	48	63	75

# *Efficiency* GB breakers have possessed high-tech Oil Flow System with continual development which makes it possible to maintain efficient impact force. By grafting our own technology, Operators can adjust the speed of each blow through particular application. It suggests they are able to conquer place of work with flexible and efficient response since operators can control the ration of shock wave against respective circumstance. Accordingly, we expect high quality work productivity of client as well as high quality of product.

### Crusher

### Features(Rotating Crushers)

- -For powerful crushing performance
- -Extended Durability with special steel
- -Available in cutting steel reinforcing
- -Innovation of opening and shutting speed



# SPECIFICATIONS

Description	Unit	GBMC010R	GBC020R	GBMCo3oR-S	GBMCo5oH-S	GBMC-201	GBMC-301
Operating Weight	kg	105	180	357	480	1,650	2,630
Max. Opening Width	mm	280	360	430	520	900	1,100
Overall Length	mm	900	1,110	1,347	1,455	2,220	2,700
Crushing Force	ton	58	62	84	99	225	335
Rotation	-		360° free rotation			360° free rotation	
Suitable Excavator	ton	0.7~2.0	1.5~3.0	2.5~5.0	4.5~8.0	18~26	26~32

### Pulverizer

### Features(Pulverizer)

- Powerful and fast performance
- Improvement with large opening width
- Compact exterior with Trunnion Cylinder system
- Changable tooth type(Selectable)
- Intermidiate valve equipped for speedy performance



### SPECIFICATIONS(Pulverizer Fixed Type)

Description	Unit	GBPR050F	GBPR150F	GBPR200F	GBPR300F		
Operating Weight	kg	500	1,300	1,730	2,300		
Max. Opening Width	mm	630	840	970	1,050		
Overall Width	mm	910	1,214	1,424	1,540		
Overall Length	mm	1,245	1,663	1,955	2,110		
Inner Width	mm	252	298	320	350		
Body Width	mm	370	490	506	550		
Crushing Force	ton	35	85	105	165		
Accelaration Valve	-	standard					
Suitable Excavator	ton	4.5~8.0	12~18	20~28	29~40		

### Multi Processor

### Features

- Maximum effectiveness with great crushing strength
- Multipurpose utilization(Crusher, Cutting machine, Pulverizer)
- Powerful performance with Twin Cylinder system
- Intermidiate valve equipped for speedy performance
- Using material of High Strength & Wear Resistance for great durability



### Shear

### Features

- -Powerful cutting force
- -Longer durability with strong power
- -Easy cutter change
- -Increased working efficiency with high speed
- -360° Rotation by Hydraulic motor





### **SPECIFICATIONS**

Description	Unit	GBMP200H	GBMP300H
Operating Weight	kg	2,050	3,000
Max. Opening Width	mm	1,030	1,145
Overall Width	mm	1,364	1,573
Overall Length	mm	2,020	2,188
Overall Height	mm	682	811
Crushing Force	ton	170	220
Accelaration Valve	-	Standard	Standard
Rotation	-	360° hydraulic rotation	360° hydraulic rotation
Suitable Excavator	ton	20~28	29~40

### **SPECIFICATIONS**

Description	Unit	GBSH020R	GBSH030R-S	GBSH050H-S	GBMS-301	GBMS-301 II
Operating Weight	kg	190	290	500	2,450	2,800
Max. Opening Width	mm	205	230	290	570	602
Overall Width	mm	478	563	720	1,140	1,650
Overall Length	mm	1,085	1,247	1,468	2,400	2,650
Overall Hight	mm	290	350	465	810	830
Cutting Force	ton	65	111	152	270	330
Rotation	-	360° free	e rotation		hydraulic rotation	
Suitable Excavator	ton	1.5~3.0	1.5~3.0	4.5~8.0	26~32	27~36

### Vibro Hammer

### Features

- -Can be directly connected with excavator(no need crane)
- -Superior working efficiency and wide range of works
- -Highly effective BPM with low noise
- -Available in hydraulic breaker piping
- -360° Rotation



**SPECIFICATIONS** 

Description	Unit	GVH2000	GVH3000	GVH4000			
Operating Weight	kg	1600	1800	1,900			
Extension Boom Weight	kg	600	700	700			
Clamping Jaw	mm	65					
Frequency	bpm		2000~2500				
Rotation	-	360°					
Length	mm	1857	1959	2,016			
Width	mm	1042	1103	1,196			
Height	mm	650	792	830			
Hydraulic Oil Flow	lpm	130~180	170~200	200~260			
Hydraulic Working Pressure	bar	180~200	200~250	200~250			
Suitable Excavator	ton	20~28	28~34	33~40			

# Vibro Ripper

### Features

- -Powerful digging force by special link structure
- -Excellent excavation power on soft rocks
- -Environmental friendly product (less vibration and low noise)



### **SPECIFICATIONS**

Descriptio	n	Unit	GVR200	GVR300	GVR400
Operating Weight(with mounting cap)		kg	2300	2980	3700
Operating Pressure		vpm	180~200	220~240	220~240
Operating Oil Flow		bar	130~150	170~190	190~210
Hydraulic Motor power		LPM	50	67	76
Frequency		ton	2,100	1,400	1,100
	Height	mm	2,480	2,790	3,280
Dimensions (without mountingcap)	Width	mm	1,090	1,280	1,420
, <b>,</b>	Length	mm	840	880	990
Hydraulic Excavator		ton	18~24	25~34	35~44

### Stone Grapple

### Features

- -The safety check valve in cylinder prevents the grabbed material from falling
- -Excellent abrasion-resistant and optimal frame of jaws
- -Long lasting durability
- -Excellent performance in carrying rocks



### **SPECIFICATIONS**

Description	Unit	GSG50	GSG120	GSG200	GSG300
Carrier	ton	4~6	9~13	18~22	28~32
Max. Opening Width	mm	1,280	1,700	2,100	2,345
Overall Height	mm	430	507	620	665
Overall Length	mm	1,190	1,400	1,740	1,870
Operating Weight	kg	365	850	1,960	2,100
Cylinder Oil Pressure	kg/cm²	110~200	150~220	160~240	160~240
Cylinder Setting Pressure	kg/cm²	250	250	260	260
Flow Rate	l/min	30~50	90~120	100~150	130~200
Hydraulic Motor	-	MT500	MT500	white800A	White800A
Max. Torque	daNm	61	160	160	160
Max. Inlet Pressure	bar	225	300	300	300
Max. Speed	rpm	240	285	285	285
Max. Flow Rate	l/min	75	150	150	150
4 Tooth	Number	MX40-1070-05031	RX140-61M4-31210	DX220-K1000344A	DX300-713-00054A

# Wood Grapple

### Features

- -Easy loading and unloading of logs, timber and scrub trees
- -High efficiency in severe working environment with 360 degrees rotation
- -Powerful and durable cylinder
- -Strong mechanical structure for safety work



### **SPECIFICATIONS**

Description	Unit	GW50A	GW120A	GW200A	GW300A
Carrier	ton	4~6	9~13	18~22	28~32
Max. Opening Width	mm	1,280	1,700	2,100	2,345
Overall Height	mm	430	507	620	665
Overall Length	mm	1,190	1,400	1,740	1,870
Operating Weight	kg	365	850	1,960	2,100
Cylinder Oil Pressure	kg/cm²	110~200	150~220	160~240	160~240
Cylinder Setting Pressure	kg/cm²	250	250	260	260
Flow Rate	l/min	30~50	90~120	100~150	130~200
Hydraulic Motor	-	MT500	MT500	white800A	White800A
Max. Torque	daNm	61	160	160	160
Max. Inlet Pressure	bar	225	300	300	300
Max. Speed	rpm	240	285	285	285
Max. Flow Rate	l/min	75	150	150	150
Tooth	Number	MX40-1070-05031	RX140-61M4-31210	DX220-K1000344A	DX300-713-00054A

# Quick Coupler

### Features

- -The strongest durability on the same class
- -Double safety device
- -Reduce the working hours with fast removable coupler
- -Enough space for the safety pin



### **SPECIFICATIONS**

Description	Unit	Fixed Type		Free Type				
		GL300F	GL400F	GL30FR	GL50FR	GL80FR	GL130FR	GL200FR
Weight	kg	420~430	450~580	30~40	50~60	80~100	120~130	280~290
Length	mm	1020~1050	1120~1140	306~475	490~540	610~640	780~800	880~910
Height	mm	513~520	540~555	230~268	260~280	330~340	380~390	440~450
Width	mm	520~590	550~660	175~245	270~285	330~340	370~400	470~490
Equipping Distance	mm	470~510	530~580	90~200	230~280	260~310	360~390	440~475
Pin Diameter	Ø	80~90	90~120	25~40	45~50	50~60	50~70	70~80
Applicable Excavator	ton	25~33	34~50	1~3	3~5	5~8	9~16	17~23

# Compactor

### Features

- -High-quality oil pressure to all types of models
- -All-in-one control valve blocking oil flow
- -High efficiency in compacting the narrow ditch/trench works



### **SPECIFICATIONS**

Description	Unit	GC04	GCo6	GCo8	GC10
Hardening Force	ton	4.0	6.5	15	15
Frequency Of Vibration	rpm	4.0	6.5	15	15
Oil Flow	l/m	4.0	6.5	15	15
Pressure Force	kg/cm²	4.0	6.5	15	15
Weight	kg	4.0	6.5	15	15
Bottom Plate Size(L)	mm	4.0	6.5	15	15
Bottom Plate Size(W)	mm	4.0	6.5	15	15
Bottom Plate Size(T)	mm	4.0	6.5	15	15
Height	mm	4.0	6.5	15	15
Width	mm	4.0	6.5	15	15
Suitable Excavator	ton	4.0	6.5	15	15



### GB Tools

### **TOOL CODE DESCRIPTION**

38

GB Tools are guaranteed against defects in material and manufacturing. The liability of GB with respect to any warranty claim is limited to tools replacement and does not extend to any other incurred expenditure or to consequential damage.

Shape		Туре	Code	Application
		Chisel	СН	Non-Abrasive but Ductile Rock Low or Medium Penetration Rate  ■ Concrete ■ Tunnelling ■ Concrete ■ Tunnelling
		Moil	МО	Soft, Non-Aerasive Rock High Penetration Rate  Concrete Tunnelling Trenching
	0	Chisel	СН	Soft, Non-Aerasive Rock ■ Concrete ■ Tunnelling ■ Trenching
		Chisel	СН	Soft or Hard But Low or Medium Abrasive Rock Concrete Breaking Boulders

### INTRODUCTION

GB manufactures the widest range of high quality demolition tools in Korea, compatible with most hydraulic heavy duty breakers.

Engineers at GB are doing their best in manufacturing process, quality control and R&D to produce the highest quality demolition tools in the world.

GB Tools are manufactured only with the highest quality materials, excellent workmanship and state-of-the-art heat treatment technology to ensure outstanding performance and durability.

The tools are made at our factory, equipped with various cutting-edge technology ensured by our customers.

We at GB guarantee customer satisfaction from the high quality of our products.

Please do not hesitate to contact us when you are interested in our tools.



### World Wide Network

GB is currently supplying qualified products to all over the world and is always ready to approach everywhere for our valuable customers. Since GB shows its driving force to the customers from all over the world, GB breaker was able to have great reputations and trust in the international market. Nevertheless, GB is not satisfied with the current growth only and thus, established overseas branches to support the customers. The whole world is a stage of GB and we answer the customers' expectations immediately.

China, Shanghai Factory & Branch +86-021-39556451~3 Rotterdam, The Netherlands Branch +31(0)-10-4189824