

# **B** SERIES

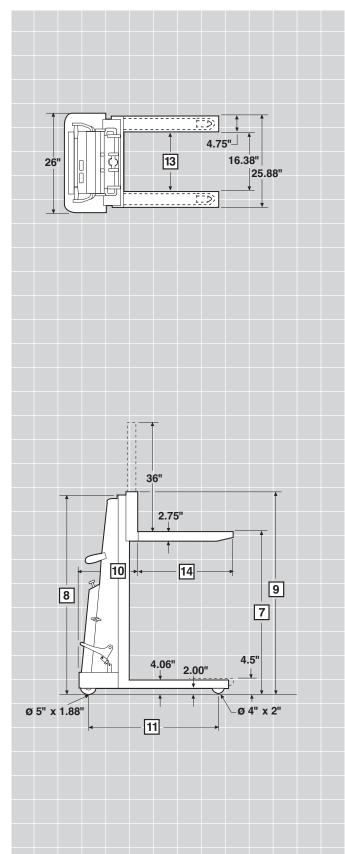
**Specifications** Power Lift Stackers



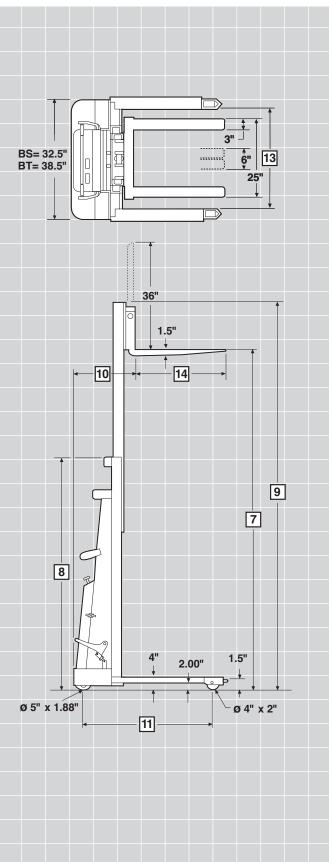
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# **B** Series

## Model 20B Fork Over



Model 20BS & BT Straddle



**B** Series

_	1 Manufacturer Crown Equipment C								on	
General Information	2	Model			20B		20BS		20BT	
		Mast Type			Single		Single		Telescopic	
		Load Handling Configuration			Fork Over		Straddle		Straddle	
	3	Power	Electric**		12-Volt Lift System					
	4	Operator Type			Walkie					
	5	Load Capacity*	Max	lb	2000					
Ö	6	Load Center		in			24			
Dimensions	7	Lifting Height		in	57	67	54	64	90	110
		Free Lift		in	52.5	62.5	52.5	62.5	51	61
	8	Collapsed Height		in	78.3	78.3	78.3	78.3	81.5	81.5
	9	Extended Height		in	78.3	79	78.3	78.3	111	131
	10	Head Length		in	17		19.12		21.5	
	11	Wheelbase		in	36.3		41.81		43.5	
	12	Net Weight with Batteries		lb	755		855		1295	
	13	Inside Straddle		in	18.12		26.5		32-50	
		Outside Straddle		in	6.3" + Inside Straddle Dimension					
	14	Fork Length		in	30 Standard, 36, 42 and 48 Available					
	15	Lifting Speeds	w/wo Load	fpm	18/35					
	16	Lowering Speeds	w/wo Load	fpm	38/22					

\* Attachments and longer load dimensions may result in derating of the capacity. Contact local dealer.

\*\* Manually propelled for horizontal travel

#### Capacity

2000 lb at 24" load center.

#### **Batteries**

Two 6-volt, three cell 17 plate lead acid batteries. Each battery rated at 100 amp hours at 20 hour rate, and 87 amp hours at six hour rate.

#### Charger

Built-in 110/130 volt silicon rectifier type. Built-in ammeter shows charging rate during charging cycle. Other voltages available.

#### **Standard Equipment**

- 1. 12-volt fused electrical system
- 2. Plexiglass safety shield
- 3. Dual floor locks
- 4. Emergency power disconnect
- 5. Batteries
- 6. Built-in 120-volt battery charger
- 7. Adjustable outriggers (BT only)

#### **Optional Equipment**

- 1. Snap-on platform
- 2. Polyurethane load and caster wheels
- 3. Load backrest
- 4. Key switch
- 5. Remote lift/lower control with 12' coil cord and push-button station
- 6. Fifth-wheel steering

#### **Operator Controls**

Raise/lower lever located between chassis uprights. Provides a fixed lifting speed and variable speed lowering.

Safety power disconnect lever, located next to raise/lower control, shuts off all battery power to truck.

Foot operated floor lock lever. Pedal raises/lowers two springloaded, flat-rubber pads.

#### **Hydraulic System**

Heavy-duty motor, gear pump, check valve, relief valve and control valve

Pressure compensated flow control valve to regulate lowering speed.

Lift cylinders equipped with polyurethane packings. Drain line from lift cylinder

to reservoir.

Hydraulic fluid reservoir equipped with breather-filter to prevent foreign matter from entering hydraulic system.

Overload valve set to bypass fluid to reservoir when system reaches maximum pressure.

## **B** Series

#### Chassis

Fabricated from steel plate and bar stock completely shotblasted prior to finish coat. Base plate formed from steel plate and reinforced with protective bumper skirt. Vertical guide mast assembly welded as an integral part of main chassis. Guide mast channels on telescopic models are a special, hot-rolled steel section designed exclusively for lift truck use.

#### **Carriage Rollers**

Alloy steel rollers contoured to fit mast and equipped with roller bearings.

#### Lift Chain

Two alloy steel leaf-type lift chains.

#### Outriggers

Formed from heavy-gauge steel plate with end contoured around load wheel. Outrigger and load wheel axles are flush to prevent pallet or skid damage.

#### Forks

1.5" thick x 3" wide forged-steel forks with full upset heel standard on all BS and BT models. Fixed, formed 2.75" thick x 4.75" wide steel forks welded to fork carriage on B models.

### **Technical Information**

#### Wheels and Tires

Standard equipment includes: Steel caster wheels 5" dia x 1.88" face.

Steel load wheels 4" x 2" face. All wheels equipped with roller bearings.

#### Safety Shield

Clear, high-impact plexiglass to help protect operator from chains and cylinder.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.

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You can count on Crown to build lift trucks designed for safe operation, but that's only part of the safety equation. Crown encourages safe operating practices through ongoing operator training, safety-focused supervision, maintenance and a safe working environment. Go to crown.com and view our safety section to learn more.

# Crown Equipment Corporation

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